



CROSSLING

PLUMBING & PIPELINE MERCHANTS

JULY 2023

Croscos Press-fit Guide



CROSCOS

PRESS-FIT FITTINGS

CONNECT-CONFIDENTLY-WITH-CROSCO

FEATURES AND BENEFITS

The Crosco press-fit range includes a versatile plumbing and pipeline heating solution using secure, cost-friendly fittings.

Applied using BS EN 1057 Table X copper tubes, Crosco M-profile fittings provide a flame-free, permanent, leak-proof joint.

Advantages of Crosco press-fit fittings:

Installation

The installation process is simple, quick and reliable.

Permanency

Secured using an O-ring that incorporates leak detection indicators.

10-year guarantee

WRAS approved

16 bar maximum working pressure

110°C maximum operating temperature

Hot & cold potable water applications



Copper

Crosco CS1 Copper Press Straight Connector M PROFILE - WRAS Approved

From only: **£2.18**



Product Code	Size	Price
1D700100	15mm	£2.18
1D700200	22mm	£3.38
1D700300	28mm	£5.56
1D700400	35mm	£8.65
1D700500	42mm	£12.12
1D700600	54mm	£20.16
1D715000	67mm	£53.72
1D715100	76mm	£99.94
1D715200	108mm	£155.12

Crosco CS1R Copper Press Reducer M PROFILE - WRAS Approved

From only: **£4.49**



Product Code	Size	Price
1D701300	22 x 15mm	£4.49
1D701400	28 x 15mm	£6.84
1D701500	28 x 22mm	£7.05
1D701600	35 x 15mm	£8.84
1D701700	35 x 22mm	£8.85
1D701800	35 x 28mm	£9.62
1D701900	42 x 35mm	£14.79
1D702000	54 x 42mm	£21.94

Crosco CS1FMF Composite Flange M PROFILE (8 Hole)From only: **£287.30**

Product Code	Size	Price
1D719900	76mm	£329.02
1D720000	108mm	£405.48
1D720100	67mm	£287.30

Crosco CS1S Copper Press Straight Connector Slip M PROFILE - WRAS ApprovedFrom only: **£4.64**

Product Code	Size	Price
1D700700	15mm	£4.64
1D700800	22mm	£6.89
1D700900	28mm	£9.66
1D701000	35mm	£14.42
1D701100	42mm	£20.52
1D701200	54mm	£33.16
1D715300	67mm	£81.42
1D715400	76mm	£97.45

Crosco CS2 Copper Press CXF Straight Connector M PROFILE -WRAS ApprovedFrom only: **£5.68**

Product Code	Size	Price
1D704300	15mm x 1/2in	£5.68
1D704400	15mm x 3/4in	£6.26
1D704500	22mm x 1/2in	£7.62
1D704600	22mm x 3/4in	£7.96
1D704700	22mm x 1in	£10.23
1D704800	28mm x 3/4in	£12.46
1D704900	28mm x 1in	£13.61
1D705000	35mm x 1in	£25.97
1D705100	35mm x 1.1/4in	£27.67
1D705200	42mm x 1.1/2in	£35.87
1D705300	54mm x 2in	£62.28

QUALITY

BUT MORE AFFORDABLE



**Crosco CS3 Copper Press CXM
Straight Connector M PROFILE -
WRAS Approved**

From only: **£5.67**



Product Code	Size	Price
1D703200	15mm x 1/2in	£5.67
1D703300	15mm x 3/4in	£6.26
1D703400	22mm x 1/2in	£7.58
1D703500	22mm x 3/4in	£8.00
1D703600	22mm x 1in	£10.22
1D703700	28mm x 3/4in	£12.44
1D703800	28mm x 1in	£12.38
1D703900	35mm x 1in	£24.07
1D704000	35mm x 1.1/4in	£24.08
1D704100	42mm x 1.1/2in	£30.41
1D704200	54mm x 2in	£53.62
1D715500	67mm x 2.1/2in	£220.86
1D715600	76mm x 3in	£355.25
1D715700	108mm x 4in	£630.81



**Crosco CS6 Copper Press Fitting Re-
ducer M PROFILE - WRAS Approved**

From only: **£3.28**



Product Code	Size	Price
1D702100	22 x 15mm	£3.28
1D702200	28 x 15mm	£5.90
1D702300	28 x 22mm	£5.68
1D702400	35 x 22mm	£8.01
1D702500	35 x 28mm	£8.63
1D702600	42 x 22mm	£11.44
1D702700	42 x 28mm	£12.21
1D702800	42 x 35mm	£13.33
1D702900	54 x 28mm	£14.46
1D703000	54 x 35mm	£18.41
1D703100	54 x 42mm	£18.44
1D715800	67 x 28mm	£53.15
1D715900	67 x 35mm	£53.72
1D716000	67 x 42mm	£54.30
1D716100	67 x 54mm	£57.68
1D716200	76 x 35mm	£76.20
1D716300	76 x 42mm	£73.30
1D716400	76 x 54mm	£122.26
1D716500	76 x 67mm	£74.28
1D716600	108 x 42mm	£129.90
1D716700	108 x 54mm	£131.38
1D716800	108 x 67mm	£154.80
1D716900	108 x 76mm	£162.57

**Crosco CS12 CXC Copper Press
Elbow M PROFILE - WRAS Approved**

 From only: **£2.84**

Product Code	Size	Price
1D705400	15mm	£2.84
1D705500	22mm	£4.69
1D705600	28mm	£7.97
1D705700	35mm	£14.49
1D705800	42mm	£20.39
1D705900	54mm	£40.56
1D717000	67mm	£86.03
1D717100	76mm	£137.18
1D717200	108mm	£348.30

**Crosco CS12S CXC Copper Press
Street Elbow M PROFILE - WRAS
Approved**

 From only: **£2.97**

Product Code	Size	Price
1D706000	15mm	£2.97
1D706100	22mm	£4.86
1D706200	28mm	£9.57
1D706300	35mm	£14.52
1D706400	42mm	£20.39
1D706500	54mm	£40.59
1D717300	67mm	£101.32
1D717400	76mm	£220.92
1D717500	108mm	£336.27

**Crosco CS13 CXM Copper Press
Elbow M PROFILE - WRAS Approved**

 From only: **£10.26**

Product Code	Size	Price
1D707800	15mm x 1/2in	£10.26
1D707900	22mm x 3/4in	£17.02
1D708000	28mm x 1in	£29.04

**Crosco CS14 CXF Copper Press
Elbow CXF M PROFILE - WRAS
Approved**

 From only: **£11.43**

Product Code	Size	Price
1D708100	15mm x 1/2in	£11.43
1D708200	22mm x 3/4in	£16.89
1D708300	28mm x 1in	£27.58

**Crosco CS15 Copper Press Wall
Plate Elbow CXF M Profile**

 From only: **£11.93**

Product Code	Size	Price
1D711900	15mm x 1/2in	£11.93
1D712000	22mm x 3/4in	£22.17

**Crosco CS21S CXC Copper Press
45 Degree Street Elbow M PROFILE - WRAS Approved**

From only: **£2.75**



Product Code	Size	Price
1D707200	15mm	£2.75
1D707300	22mm	£4.52
1D707400	28mm	£9.30
1D707500	35mm	£11.63
1D707600	42mm	£16.78
1D707700	54mm	£32.09
1D717900	67mm	£119.74
1D718000	76mm	£198.13
1D718100	108mm	£262.58

**Crosco CS21 CXC Copper Press 45
Degree Elbow M PROFILE - WRAS Approved**

From only: **£2.84**



Product Code	Size	Price
1D706600	15mm	£2.84
1D706700	22mm	£4.20
1D706800	28mm	£7.84
1D706900	35mm	£11.64
1D707000	42mm	£16.80
1D707100	54mm	£32.08
1D717600	67mm	£104.02
1D717700	76mm	£132.23
1D717800	108mm	£315.22

**Crosco CS22 CXC Copper Press
Part Crossover M PROFILE - WRAS Approved**

From only: **£9.92**



Product Code	Size	Price
1D708600	15mm	£9.92
1D708700	22mm	£20.98

**Crosco CS23 CXC Copper Press
Full Crossover M PROFILE - WRAS Approved**

From only: **£11.63**



Product Code	Size	Price
1D708400	15mm	£11.63
1D708500	22mm	£18.01

**Crosco CS24 CXCXC Copper Press
Tee M PROFILE - WRAS Approved**

From only: **£4.99**



Product Code	Size	Price
1D709400	15mm	£4.99
1D709500	22mm	£8.39
1D709600	28mm	£12.91
1D709700	35mm	£21.62
1D709800	42mm	£31.44
1D709900	54mm	£47.67
1D718200	67mm	£169.94
1D718300	76mm	£244.62
1D718400	108mm	£505.03

Crosco CS25 Copper Press Tee CX-CXC M Profile - WRAS ApprovedFrom only: **£8.57**

Product Code	Size	Price
1D710500	22 x 15mm	£8.57
1D710600	28 x 15mm	£14.01
1D710700	28 x 22mm	£14.25
1D710800	35 x 15mm	£20.69
1D710900	35 x 22mm	£21.68
1D711000	35 x 28mm	£22.74
1D711100	42 x 15mm	£33.38
1D711200	42 x 22mm	£33.38
1D711300	42 x 28mm	£33.36
1D711400	42 x 35mm	£35.83
1D711500	54 x 22mm	£49.46
1D711600	54 x 28mm	£49.44
1D711700	54 x 35mm	£50.17
1D711800	54 x 42mm	£52.55
1D718500	67 x 28mm	£171.08
1D718600	67 x 54mm	£214.56
1D718700	76 x 22mm	£196.55
1D718800	76 x 35mm	£211.83
1D718900	76 x 42mm	£211.94
1D719000	76 x 54mm	£208.76
1D719100	108 x 54mm	£378.85
1D719200	108 x 67mm	£407.08
1D719300	108 x 76mm	£407.53

Crosco CS26 Copper Press Tee CX-CXC M Profile - WRAS ApprovedFrom only: **£10.72**

Product Code	Size	Price
1D710100	22 x 15 x 22mm	£10.72
1D710200	28 x 22 x 28mm	£17.19

Crosco CS27 Copper Press Tee CX-CXC M Profile - WRAS ApprovedFrom only: **£9.94**

Product Code	Size	Price
1D710300	22 x 15 x 15mm	£9.94
1D710400	28 x 22 x 22mm	£17.59

Crosco CS28 Copper Press Tee CX-CXC M Profile - WRAS ApprovedFrom only: **£11.63**

Product Code	Size	Price
1D710000	15 x 15 x 22mm	£11.63

Crosco CS61 Copper Press Stopend M PROFILE - WRAS ApprovedFrom only: **£2.92**

Product Code	Size	Price
1D708800	15mm	£2.92
1D708900	22mm	£4.61
1D709000	28mm	£7.34
1D709100	35mm	£10.71
1D709200	42mm	£16.78
1D709300	54mm	£25.87
1D719600	67mm	£66.78
1D719700	76mm	£78.20
1D719800	108mm	£198.23

**Crosco CS30 Copper Press Tee CX-
CXF M Profile - WRAS Approved**From only: **£12.34**

Product Code	Size	Price
1D712100	15mm x 15mm x 1/2in	£12.34
1D712200	22mm x 22mm x 1/2in	£18.19
1D712300	22mm x 22mm x 3/4in	£21.17
1D712400	28mm x 28mm x 1/2in	£27.87
1D712500	28mm x 28mm x 3/4in	£30.98
1D712600	28mm x 28mm x 1in	£32.61
1D712700	35mm x 35mm x 1/2in	£30.64
1D712800	35mm x 35mm x 3/4in	£37.50
1D712900	35mm x 35mm x 1in	£39.11
1D713000	35mm x 35mm x 1.1/4in	£42.40
1D713100	42mm x 42mm x 1/2in	£43.98
1D713200	42mm x 42mm x 3/4in	£45.64
1D713300	42mm x 42mm x 1in	£47.29
1D713400	42mm x 42mm x 1.1/2in	£50.55
1D713500	54mm x 54mm x 1/2in	£56.71
1D713600	54mm x 54mm x 1in	£68.46
1D713700	54mm x 54mm x 2in	£74.99
1D719400	76mm x 1/2in	£447.77
1D719500	108mm x 1/2in	£590.13

**Crosco CSG1 Gas Press Straight
Connector - M PROFILE**From only: **£2.53**

Product Code	Size	Price
1D300100	15mm	£2.53
1D300200	22mm	£3.99
1D300300	28mm	£7.87
1D300400	35mm	£9.96
1D300500	42mm	£17.98
1D300600	54mm	£23.25

**Crosco CSG2 Gas Press CXF Straight
Connector - M PROFILE**From only: **£7.48**

Product Code	Size	Price
1D302800	15mm x 1/2in	£7.48
1D302900	15mm x 3/4in	£8.55
1D303000	22mm x 1/2in	£10.56
1D303100	22mm x 3/4in	£11.52
1D303200	22mm x 1in	£12.98
1D303300	28mm x 3/4in	£13.40
1D303400	28mm x 1in	£15.82
1D303500	35mm x 1in	£23.45
1D303600	35mm x 1.1/4in	£28.16
1D303700	42mm x 1.1/2in	£45.02
1D303800	54mm x 2in	£64.15

CONNECT CONFIDENTLY WITH CROSCO

**Crosco CSG3 Gas Press CXM
Straight Connector - M PROFILE**From only: **£6.16**

Product Code	Size	Price
1D301700	15mm x 1/2in	£6.16
1D301800	15mm x 3/4in	£7.83
1D301900	22mm x 1/2in	£9.29
1D302000	22mm x 3/4in	£10.05
1D302100	22mm x 1in	£11.13
1D302200	28mm x 3/4in	£15.44
1D302300	28mm x 1in	£13.68
1D302400	35mm x 1in	£23.85
1D302500	35mm x 1.1/4in	£25.08
1D302600	35mm x 1.1/2in	£34.94
1D302700	54mm x 2in	£59.87

**Crosco CSG6 Gas Press Fitting
Reducer - M PROFILE**From only: **£3.02**

Product Code	Size	Price
1D300700	22 x 15mm	£3.02
1D300800	28 x 15mm	£6.67
1D300900	28 x 22mm	£6.79
1D301000	35 x 22mm	£9.40
1D301100	35 x 28mm	£10.05
1D301200	42 x 22mm	£16.05
1D301300	42 x 28mm	£15.10
1D301400	42 x 35mm	£15.22
1D301500	54 x 35mm	£21.53
1D301600	54 x 42mm	£22.10

**Crosco CSG12 Gas Press CXC Elbow
- M PROFILE**From only: **£3.22**

Product Code	Size	Price
1D303900	15mm	£3.22
1D304000	22mm	£5.96
1D304100	28mm	£10.25
1D304200	35mm	£20.03
1D304300	42mm	£37.90
1D304400	54mm	£51.18

**Crosco CSG12S Gas Press CXC
Street Elbow - M PROFILE**From only: **£3.39**

Product Code	Size	Price
1D304500	15mm	£3.39
1D304600	22mm	£6.31
1D304700	28mm	£12.37
1D304800	35mm	£20.66
1D304900	42mm	£40.65
1D305000	54mm	£53.32

**Crosco CSG13 Gas Press CXM Elbow
- M PROFILE**From only: **£6.62**

Product Code	Size	Price
1D306300	15mm x 1/2in	£6.62
1D306400	22mm x 3/4in	£12.32
1D306500	28mm x 1in	£19.50

Crosco CSG14 Gas Press CXF Elbow - M PROFILE



From only: **£11.15**

Product Code	Size	Price
1D306600	15mm x 1/2in	£11.15
1D306700	22mm x 3/4in	£13.42
1D306800	28mm x 1in	£19.60

Crosco CSG21 Gas Press CXC 45 Degree Elbow - M PROFILE



From only: **£3.35**

Product Code	Size	Price
1D305100	15mm	£3.35
1D305200	22mm	£5.44
1D305300	28mm	£13.27
1D305400	35mm	£19.76
1D305500	42mm	£32.68
1D305600	54mm	£55.37

Crosco CSG21S Gas Press CXC 45 Degree Street Elbow - M PROFILE



From only: **£2.95**

Product Code	Size	Price
1D305700	15mm	£2.95
1D305800	22mm	£4.75
1D305900	28mm	£13.24
1D306000	35mm	£20.58
1D306100	42mm	£32.80
1D306200	54mm	£51.82

Crosco CSG24 Gas Press CXCXC Tee - M PROFILE



From only: **£5.74**

Product Code	Size	Price
1D307200	15mm	£5.74
1D307300	22mm	£9.25
1D307400	28mm	£14.68
1D307500	35mm	£26.17
1D307600	42mm	£52.77
1D307700	54mm	£61.93

Crosco CSG25 Gas Press CXCXC Tee - M PROFILE



From only: **£10.90**

Product Code	Size	Price
1D307800	22 x 15mm	£10.90
1D307900	28 x 15mm	£15.92
1D308000	28 x 22mm	£17.35
1D308100	35 x 15mm	£24.48
1D308200	35 x 22mm	£27.25
1D308300	35 x 28mm	£28.20
1D308400	42 x 15mm	£45.38
1D308500	42 x 22mm	£46.40
1D308600	42 x 28mm	£45.60
1D308700	42 x 35mm	£47.60
1D308800	54 x 22mm	£73.77
1D308900	54 x 28mm	£73.92
1D309000	54 x 35mm	£74.78
1D309100	54 x 42mm	£77.26

**Crosco CSG30 Gas Press CXCXF Tee
- M PROFILE**



From only: **£11.20**

Product Code	Size	Price
1D309300	15mm x 15mm x 1/2in	£11.20
1D309400	22mm x 22mm x 1/2in	£16.36
1D309500	22mm x 22mm x 3/4in	£19.45
1D309600	28mm x 28mm x 1/2in	£24.17
1D309700	28mm x 28mm x 3/4in	£26.81
1D309800	35mm x 35mm x 1/2in	£30.12
1D309900	42mm x 42mm x 1/2in	£53.92
1D310000	54mm x 54mm x 1/2in	£59.45

**Crosco CSG69 Gas Press CXM Union
Connector - M PROFILE**



From only: **£13.53**

Product Code	Size	Price
1D310600	15mm x 1/2in	£13.53
1D310700	22mm x 3/4in	£22.08
1D310800	28mm x 1in	£40.30

COPPER GAS

**Crosco CSG61 Gas Press Stopend -
M PROFILE**



From only: **£4.36**

Product Code	Size	Price
1D306900	15mm	£4.36
1D307000	22mm	£5.80
1D307100	28mm	£9.50

**Crosco CSG68 Gas Press CXF Swivel
Connector - M PROFILE**



From only: **£8.57**

Product Code	Size	Price
1D310100	15mm x 1/2in	£8.57
1D310200	15mm x 3/4in	£9.65
1D310300	22mm x 3/4in	£12.58
1D310400	22mm x 1in	£14.38
1D310500	28mm x 1.1/4in	£18.48



Stainless Steel

Crosco CSS1R Stainless Steel Reduced Straight Connector 316L



From only: £6.79

Product Code	Size	Price
5D701800	22 x 15mm	£6.79
5D701900	28 x 18mm	£8.23
5D702000	28 x 22mm	£9.05
5D702100	35 x 22mm	£11.27
5D702200	35 x 28mm	£12.15
5D702300	42 x 28mm	£15.63
5D702400	42 x 35mm	£17.40
5D702500	54 x 28mm	£20.77
5D702600	54 x 35mm	£24.32
5D702700	54 x 42mm	£26.89

Crosco CSS1S Stainless Steel Press Slip Connector 316L



From only: £7.55

Product Code	Size	Price
5D701100	15mm	£7.55
5D701200	18mm	£8.01
5D701300	22mm	£8.42
5D701400	28mm	£11.23
5D701500	35mm	£13.41
5D701600	42mm	£17.24
5D701700	54mm	£20.40

Crosco CSS1FMF Stainless Steel Press Flange Adaptor 316L



From only: £54.25

Product Code	Size	Price
5D722800	22mm	£54.25
5D722900	28mm	£64.28
5D723000	35mm	£97.72
5D723100	42mm	£115.97
5D723200	54mm	£147.86
5D723300	76mm	£205.75
5D723400	89mm	£245.78
5D723500	108mm	£293.59

Crosco CSS1 Stainless Steel Press Straight Connector 316L



From only: £5.04

Product Code	Size	Price
5D700100	15mm	£5.04
5D700200	18mm	£5.52
5D700300	22mm	£5.60
5D700400	28mm	£6.34
5D700500	35mm	£9.22
5D700600	42mm	£11.60
5D700700	54mm	£14.36
5D700800	76mm	£64.17
5D700900	89mm	£73.38
5D701000	108mm	£93.23

**Crosco CSS2 Stainless Steel Press
BSPF Female Connector 316L**


From only: **£12.84**

Product Code	Size	Price
5D706500	15mm x 1/2in	£12.84
5D706600	15mm x 3/4in	£14.81
5D706700	18mm x 1/2in	£13.29
5D706800	18mm x 3/4in	£15.09
5D706900	22mm x 1/2in	£13.29
5D707000	22mm x 3/4in	£13.29
5D707100	28mm x 1in	£18.40
5D707200	35mm x 1.1/4in	£25.80
5D707300	42mm x 1.1/2in	£33.85
5D707400	54mm x 2in	£47.93

**Crosco CSS3 Stainless Steel Press
BSPT Male Connector 316L**


From only: **£11.85**

Product Code	Size	Price
5D705200	15mm x 1/2in	£11.85
5D705300	15mm x 3/4in	£13.99
5D705400	18mm x 1/2in	£12.01
5D705500	18mm x 3/4in	£14.36
5D705600	22mm x 1/2in	£13.29
5D705700	22mm x 3/4in	£15.51
5D705800	28mm x 1in	£17.64
5D705900	35mm x 1.1/4in	£27.60
5D706000	42mm x 1.1/2in	£37.56
5D706100	54mm x 2in	£51.63
5D706200	76mm x 2.1/2in	£125.75
5D706300	89mm x 3in	£138.36
5D706400	104mm x 4in	£213.01

**Crosco CSS6 Stainless Steel Press
Fitting Reducer 316L**


From only: **£7.37**

Product Code	Size	Price
5D702800	18 x 15mm	£7.37
5D702900	22 x 15mm	£8.23
5D703000	22 x 18mm	£10.41
5D703100	28 x 15mm	£9.56
5D703200	28 x 18mm	£12.59
5D703300	28 x 22mm	£13.91
5D703400	35 x 18mm	£15.63
5D703500	35 x 22mm	£16.46
5D703600	35 x 28mm	£17.78
5D703700	42 x 22mm	£18.63
5D703800	42 x 28mm	£19.95
5D703900	42 x 35mm	£21.64
5D704000	54 x 18mm	£23.83
5D704100	54 x 22mm	£24.74
5D704200	54 x 28mm	£26.00
5D704300	54 x 35mm	£27.78
5D704400	54 x 42mm	£30.32
5D704500	76 x 42mm	£55.06
5D704600	76 x 54mm	£55.06
5D704700	89 x 54mm	£59.40
5D704800	89 x 76mm	£81.03
5D704900	108 x 54mm	£62.47
5D705000	108 x 76mm	£84.13
5D705100	108 x 89mm	£93.27

Crosco CSS11 Stainless Steel Press Union 316L

From only: **£24.84**



Product Code	Size	Price
5D712900	22mm	£24.84
5D713000	28mm	£31.03
5D713100	35mm	£39.03
5D713200	42mm	£39.39
5D713300	54mm	£67.02

Crosco CSS12 Stainless Steel Press 90 Degree Bend 316L

From only: **£6.95**



Product Code	Size	Price
5D707500	15mm	£6.95
5D707600	18mm	£8.01
5D707700	22mm	£8.95
5D707800	28mm	£11.80
5D707900	35mm	£18.62
5D708000	42mm	£27.54
5D708100	54mm	£40.64
5D708200	76mm	£103.61
5D708300	89mm	£125.91
5D708400	108mm	£172.21

Crosco CSS12S Stainless Steel Press 90 Degree Street Bend 316L

From only: **£6.98**



Product Code	Size	Price
5D708500	15mm	£6.98
5D708600	18mm	£7.55
5D708700	22mm	£8.55
5D708800	28mm	£11.97
5D708900	35mm	£16.09
5D709000	42mm	£20.69
5D709100	54mm	£27.11
5D709200	76mm	£99.00
5D709300	89mm	£116.95
5D709400	108mm	£174.86

Crosco CSS13 Stainless Steel Press 90 Degree Bend BSPT Male Thread 316L

From only: **£14.12**



Product Code	Size	Price
5D711500	15mm x 1/2in	£14.12
5D711600	18mm x 1/2in	£14.73
5D711700	22mm x 3/4in	£18.22
5D711800	28mm x 1in	£26.89
5D711900	35mm x 1.1/4in	£36.45
5D712000	42mm x 1.1/2in	£47.73
5D712100	54mm x 2in	£65.00

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Crosco CSS14 Stainless Steel Press 90 Degree Bend BSPP Female Thread 316L

From only: **£15.63**



Product Code	Size	Price
5D712200	15mm x 1/2in	£15.63
5D712300	18mm x 1/2in	£16.46
5D712400	22mm x 3/4in	£19.49
5D712500	28mm x 1in	£28.15
5D712600	35mm x 1.1/4in	£39.83
5D712700	42mm x 1.1/2in	£54.18
5D712800	54mm x 2in	£71.55

Crosco CSS21 Stainless Steel Press 45 Degree Elbow 316L

From only: **£8.57**



Product Code	Size	Price
5D709500	15mm	£8.57
5D709600	18mm	£9.14
5D709700	22mm	£9.69
5D709800	28mm	£12.89
5D709900	35mm	£15.05
5D710000	42mm	£19.38
5D710100	54mm	£24.18
5D710200	76mm	£87.09
5D710300	89mm	£103.97
5D710400	108mm	£142.19

Crosco CSS21S Stainless Steel Press 45 Degree Street Elbow 316L

From only: **£8.38**



Product Code	Size	Price
5D710500	15mm	£8.38
5D710600	18mm	£9.05
5D710700	22mm	£9.60
5D710800	28mm	£13.46
5D710900	35mm	£16.09
5D711000	42mm	£20.69
5D711100	54mm	£27.11
5D711200	76mm	£93.56
5D711300	89mm	£110.82
5D711400	108mm	£151.48

Crosco CSS24 Stainless Steel Press Equal Tee 316L

From only: **£10.85**



Product Code	Size	Price
5D714400	15mm	£10.85
5D714500	18mm	£11.44
5D714600	22mm	£12.89
5D714700	28mm	£15.05
5D714800	35mm	£17.75
5D714900	42mm	£27.40
5D715000	54mm	£31.73
5D715100	76mm	£178.82
5D715200	89mm	£195.66
5D715300	108mm	£241.53

Crosco CSS25 Stainless Steel Press Reducing Tee 316L



From only: **£11.20**

Product Code	Size	Price
5D715400	18 x 15mm	£11.20
5D715500	22 x 15mm	£11.61
5D715600	22 x 18mm	£12.07
5D715700	28 x 15mm	£12.81
5D715800	28 x 18mm	£13.55
5D715900	28 x 22mm	£14.05
5D716000	35 x 15mm	£17.44
5D716100	35 x 18mm	£18.18
5D716200	35 x 22mm	£18.54
5D716300	35 x 28mm	£20.34
5D716500	42 x 22mm	£23.18
5D716600	42 x 28mm	£30.22
5D716700	42 x 35mm	£25.20
5D716900	54 x 22mm	£27.12
5D717000	54 x 28mm	£30.01
5D717100	54 x 35mm	£33.00
5D717200	54 x 42mm	£36.26
5D717300	76 x 54mm	£178.85
5D717400	76 x 67mm	£183.41
5D717500	89 x 54mm	£183.41
5D717600	89 x 76mm	£195.66
5D717700	108 x 54mm	£198.78
5D717800	108 x 76mm	£209.45
5D717900	108 x 89mm	£240.03

Crosco CSS30 Stainless Steel Press Tee BSPP Female Branch 316L



From only: **£16.58**

Product Code	Size	Price
5D718000	15mm x 1/2in	£16.58
5D718100	18mm x 1/2in	£17.64
5D718200	22mm x 1/2in	£18.80
5D718300	22mm x 3/4in	£21.35
5D718400	28mm x 1/2in	£22.83
5D718500	28mm x 1/2in	£23.92
5D718600	28mm x 1in	£28.06
5D718700	35mm x 1/2in	£29.51
5D718800	35mm x 1.1/4in	£32.42
5D718900	42mm x 1/2in	£36.07
5D719000	42mm x 1.1/2in	£36.09
5D719100	54mm x 1/2in	£40.53
5D719200	54mm x 2in	£39.85
5D719300	76.1mm x 1/2in	£177.48
5D719400	76.1mm x 3/4in	£177.48
5D719500	76.1mm x 2in	£226.94
5D719600	88.9mm x 1/2in	£192.94
5D719700	88.9mm x 3/4in	£192.94
5D719800	88.9mm x 2in	£239.23
5D719900	108mm x 2in	£232.13
5D720000	108mm x 3/4in	£232.13
5D720100	108mm x 2in	£288.47

Crosco CSS31 Stainless Steel Press Tee BSPT Male Branch 316L



From only: **£15.84**

Product Code	Size	Price
5D720200	15mm x 1/2in	£15.84
5D720300	22mm x 1/2in	£18.40
5D720400	22mm x 3/4in	£20.65
5D720500	28mm x 1/2in	£22.11
5D720600	28mm x 3/4in	£23.25
5D720700	28mm x 1in	£27.28
5D720800	42mm x 1.1/2in	£35.39
5D720900	54mm x 1/2in	£36.16
5D721000	54mm x 2in	£50.85

Crosco CSS61 Stainless Steel Press Stopend 316L



From only: **£4.56**

Product Code	Size	Price
5D713400	15mm	£4.56
5D713500	18mm	£5.18
5D713600	22mm	£6.29
5D713700	28mm	£7.15
5D713800	35mm	£8.96
5D713900	42mm	£12.12
5D714000	54mm	£13.53
5D714100	76.1mm	£36.58
5D714200	88.9mm	£49.24
5D714300	108mm	£63.87

Crosco CSS65F Stainless Steel Press 90 Degree BSPP Female Thread 316L



From only: **£14.73**

Product Code	Size	Price
5D723600	15mm x 1/2in	£14.73
5D723700	18mm x 1/2in	£15.84
5D723800	22mm x 1/2in	£16.46
5D723900	22mm x 3/4in	£20.77
5D724000	22mm x 1in	£25.63
5D724100	28mm x 1in	£29.51

Crosco CSS68 Stainless Steel Press Female Union Connector 316L



From only: **£30.15**

Product Code	Size	Price
5D722000	15mm x 1/2in	£30.15
5D722100	18mm x 1/2in	£31.93
5D722200	22mm x 3/4in	£35.45
5D722300	22mm x 1in	£39.94
5D722400	28mm x 1in	£47.31
5D722500	35mm x 1.1/4in	£66.03
5D722600	42mm x 1.1/2in	£83.76
5D722700	54mm x 2in	£103.48



Crosco CSS69 Stainless Steel Press BSPT Male Union Connector 316L



From only: **£26.23**

Product Code	Size	Price
5D721100	15mm x 1/2in	£26.23
5D721200	18mm x 1/2in	£27.81
5D721300	22mm x 1/2in	£30.71
5D721400	22mm x 3/4in	£33.72
5D721500	22mm x 1in	£37.25
5D721600	28mm x 1in	£45.03
5D721700	35mm x 1.1/4in	£58.77
5D721800	42mm x 1.1/5in	£72.79
5D721900	54mm x 2in	£89.16

Crosco Press Steel Press Tube EN10312 304L



From only: **£29.48**

Product Code	Size	Price
5I100100		£29.48
5I100300		£47.29
5I100400		£59.11
5I100500		£91.58
5I100600		£108.72
5I100700		£139.43
5I100800		£247.00
5I100850		£290.10
5I100900		£332.11

Crosco Stainless Steel Press Tube EN10312 316L



From only: **£24.22**

Product Code	Size	Price
5D724900	15mm	£48.44
5D725000	15mm	£24.22
5D725100	18mm	£63.79
5D725200	18mm	£31.89
5D725300	22mm	£74.27
5D725400	22mm	£37.14
5D725500	28mm	£96.00
5D725600	28mm	£48.00
5D725700	35mm	£142.11
5D725800	35mm	£71.05
5D725900	42mm	£175.01
5D726000	42mm	£87.51
5D726100	54mm	£228.76
5D726200	54mm	£114.38
5D726300	67mm	£407.05
5D726400	76mm	£470.27
5D726500	76mm	£235.14
5D726600	89mm	£567.66
5D726700	89mm	£283.83
5D726800	108mm	£648.38
5D726900	108mm	£324.19

**Crosco 316L Gas Press CSSG1
Straight Connector**

 From only: **£5.55**

Product Code	Size	Price
5D800100	15mm	£5.55
5D800200	22mm	£6.16
5D800300	28mm	£6.97
5D800400	35mm	£10.15
5D800500	42mm	£12.76
5D800600	54mm	£15.79
5D800700	76mm	£80.29
5D800800	89mm	£98.52
5D800900	108mm	£138.73

**Crosco 316L Gas Press CSSG1S Slip
Connector**

 From only: **£8.31**

Product Code	Size	Price
5D801000	15mm	£8.31
5D801100	22mm	£9.26
5D801200	28mm	£12.36
5D801300	35mm	£14.75
5D801400	42mm	£18.97
5D801500	54mm	£22.44

**Crosco 316L Gas Press CSSG1R Red
Straight Connector**

 From only: **£7.47**

Product Code	Size	Price
5D801600	22 x 15mm	£7.47
5D801700	28 x 22mm	£9.96
5D801800	35 x 22mm	£12.40
5D801900	35 x 28mm	£13.36
5D802000	42 x 28mm	£17.20
5D802100	42 x 35mm	£19.14
5D802200	54 x 28mm	£22.84
5D802300	54 x 35mm	£26.75
5D802400	54 x 42mm	£29.59

**Crosco 316L Gas Press CSSG1FMF
PN16 Flange Adaptor**

 From only: **£59.67**

Product Code	Size	Price
5D819600	22mm	£59.67
5D819700	28mm	£70.72
5D819800	35mm	£107.48
5D819900	42mm	£127.57
5D820000	54mm	£162.65
5D820100	76mm	£213.82
5D820200	89mm	£258.36
5D820300	108mm	£316.33

**Crosco 316L Gas Press BSPP CSSG2
Female Connector**

 From only: **£14.13**

Product Code	Size	Price
5D805500	15mm x 1/2in	£14.13
5D805600	15mm x 3/4in	£16.29
5D805700	22mm x 1/2in	£14.62
5D805800	22mm x 3/4in	£14.62
5D805900	28mm x 1in	£20.24
5D806000	35mm x 1.1/4in	£28.38
5D806100	42mm x 1.1/2in	£37.24
5D806200	54mm x 2in	£52.72

**Crosco 316L Gas Press CSSG3 BSPT
Male Connector**

 From only: **£13.04**

Product Code	Size	Price
5D804400	15mm x 1/2in	£13.04
5D804500	15mm x 3/4in	£15.39
5D804600	22mm x 1/2in	£14.62
5D804700	22mm x 3/4in	£17.05
5D804800	28mm x 1in	£19.41
5D804900	35mm x 1.1/4in	£30.36
5D805000	42mm x 1.1/2in	£41.32
5D805100	54mm x 2in	£56.80
5D805200	76mm x 2.1/2in	£133.82
5D805300	89mm x 3in	£150.93
5D805400	108mm x 4in	£233.16

**Crosco 316L Gas Press CSSG6
Fitting Reducer**

 From only: **£9.05**

Product Code	Size	Price
5D802500	22 x 15mm	£9.05
5D802600	28 x 15mm	£10.52
5D802700	28 x 22mm	£15.29
5D802800	35 x 22mm	£18.11
5D802900	35 x 28mm	£19.56
5D803000	42 x 22mm	£20.49
5D803100	42 x 28mm	£21.95
5D803200	42 x 35mm	£23.81
5D803300	53 x 22mm	£27.21
5D803400	53 x 28mm	£28.60
5D803500	54 x 35mm	£30.56
5D803600	54 x 42mm	£33.35
5D803700	76 x 42mm	£60.57
5D803800	76 x 54mm	£60.57
5D803900	89 x 54mm	£65.35
5D804000	89 x 76mm	£89.11
5D804100	108 x 54mm	£68.72
5D804200	108 x 76mm	£92.17
5D804300	108 x 89mm	£105.83

Crosco 316L Gas Press CSSG11 UnionFrom only: **£27.33**

Product Code	Size	Price
5D810900	22mm	£27.33
5D811000	28mm	£34.14
5D811100	35mm	£42.94
5D811200	42mm	£43.33
5D811300	54mm	£73.73

Crosco 316L Gas Press CSSG12 BendFrom only: **£7.64**

Product Code	Size	Price
5D806300	15mm	£7.64
5D806400	22mm	£9.84
5D806500	28mm	£12.98
5D806600	35mm	£20.48
5D806700	42mm	£30.29
5D806800	54mm	£44.71
5D806900	76mm	£119.74
5D807000	89mm	£151.07
5D807100	108mm	£217.69

Crosco 316L Gas Press CSSG12S Street BendFrom only: **£7.67**

Product Code	Size	Price
5D807200	15mm	£7.67
5D807300	22mm	£9.40
5D807400	28mm	£13.17
5D807500	35mm	£17.71
5D807600	42mm	£22.77
5D807700	54mm	£29.82
5D807800	76mm	£113.12
5D807900	89mm	£135.33
5D808000	108mm	£197.42

Crosco 316L Gas Press CSSG13 Bend BSPT Male ThreadFrom only: **£15.53**

Product Code	Size	Price
5D809800	15mm x 1/2in	£15.53
5D809900	22mm x 3/4in	£20.04
5D810000	28mm x 1in	£29.59
5D810100	35mm x 1.1/4in	£40.09
5D810200	42mm x 1.1/2in	£52.49
5D810300	54mm x 2in	£71.51

**Crosco 316L Gas Press CSSG14
Bend BSPP Female Thread**



From only: **£16.20**

Product Code	Size	Price
5D810400	15mm x 1/2in	£16.20
5D810500	22mm x 1/2in	£18.11
5D810600	22mm x 3/4in	£22.84
5D810700	22mm x 1in	£28.20
5D810800	28mm x 1in	£32.45

**Crosco 316L Gas Press CSSG21
Obtuse Elbow**



From only: **£9.42**

Product Code	Size	Price
5D808100	15mm	£9.42
5D808200	22mm	£10.66
5D808300	28mm	£14.19
5D808400	35mm	£16.56
5D808500	42mm	£21.32
5D808600	54mm	£26.60
5D808700	76mm	£103.23
5D808800	89mm	£129.12
5D808900	108mm	£187.66

**Crosco 316L Gas Press CSSG65F
Bend BSPP Female Thread**



From only: **£17.20**

Product Code	Size	Price
5D820400	15mm x 1/2in	£17.20
5D820500	22mm x 3/4in	£21.44
5D820600	28mm x 1in	£30.96
5D820700	35mm x 1.1/4in	£43.81
5D820800	42mm x 1.1/2in	£59.60
5D820900	54mm x 2in	£78.71

STAINLESS STEEL GAS

**Crosco 316L Gas Press CSSG21S
Obtuse Street Elbow**



From only: **£9.22**

Product Code	Size	Price
5D809000	15mm	£9.22
5D809100	22mm	£10.56
5D809200	28mm	£14.81
5D809300	35mm	£17.71
5D809400	42mm	£22.77
5D809500	54mm	£29.82
5D809600	76mm	£107.68
5D809700	108mm	£172.66

**Crosco 316L Gas Press CSSG24
Equal Tee**



From only: **£11.94**

Product Code	Size	Price
5D812300	15mm	£11.94
5D812400	22mm	£14.19
5D812500	28mm	£16.56
5D812600	35mm	£19.53
5D812700	42mm	£30.14
5D812800	54mm	£34.89
5D812900	76mm	£203.02
5D813000	89mm	£233.38
5D813100	108mm	£309.74

**Crosco 316L Gas Press CSSG25
Reducing Tee**

 From only: **£12.77**

Product Code	Size	Price
5D813200	22 x 15mm	£12.77
5D813300	28 x 15mm	£14.09
5D813400	28 x 22mm	£15.46
5D813500	35 x 15mm	£19.19
5D813600	35 x 22mm	£20.39
5D813700	35 x 28mm	£22.37
5D813800	42 x 22mm	£25.49
5D813900	42 x 28mm	£33.24
5D814000	42 x 35mm	£27.72
5D814100	54 x 22mm	£29.83
5D814200	54 x 28mm	£33.01
5D814300	54 x 35mm	£36.31
5D814400	54 x 42mm	£39.89
5D814500	76 x 54mm	£194.98
5D814600	89 x 54mm	£208.58
5D814700	89 x 76mm	£228.89
5D814800	108 x 54mm	£244.24
5D814900	108 x 76mm	£263.00
5D815000	108 x 89mm	£298.08

**Crosco 316L Gas Press CSSG30 Tee
BSPP Female Branch**

 From only: **£18.24**

Product Code	Size	Price
5D815100	15mm x 1/2in	£18.24
5D815200	22mm x 1/2in	£20.68
5D815300	22mm x 3/4in	£23.48
5D815400	28mm x 1/2in	£25.12
5D815500	28mm x 3/4in	£26.31
5D815600	28mm x 1in	£30.87
5D815700	35mm x 1/2in	£32.45
5D815800	35mm x 1.1/4in	£35.66
5D815900	42mm x 1/2in	£39.68
5D816000	42mm x 1.1/2in	£39.71
5D816100	54mm x 1/2in	£44.58
5D816200	54mm x 2in	£43.84
5D816300	76mm x 1/2in	£193.33
5D816400	76mm x 3/4in	£193.33
5D816500	76mm x 2in	£242.76
5D816600	89mm x 1/2in	£263.71
5D816700	89mm x 3/4in	£217.40
5D816800	89mm x 2in	£263.71
5D816900	108mm x 1/2in	£276.74
5D817000	108mm x 3/4in	£276.74
5D817100	108mm x 2in	£333.11

**Crosco 316L Gas Press CSSG31
BSPT Male Branch**


From only: **£17.43**

Product Code	Size	Price
5D817200	15mm x 1/2in	£17.43
5D817300	22mm x 1/2in	£20.24
5D817400	22mm x 3/4in	£22.72
5D817500	28mm x 1/2in	£24.32
5D817600	28mm x 3/4in	£25.58
5D817700	28mm x 1in	£30.01
5D817800	42mm x 1.1/2in	£38.93
5D817900	54mm x 1/2in	£39.78
5D818000	54mm x 2in	£55.94

**Crosco 316L Gas Press CSSG61
Stopend**


From only: **£5.01**

Product Code	Size	Price
5D811400	15mm	£5.01
5D811500	22mm	£6.93
5D811600	28mm	£7.86
5D811700	35mm	£9.85
5D811800	42mm	£13.33
5D811900	54mm	£14.88
5D812000	76.1mm	£40.23
5D812100	88.9mm	£54.17
5D812200	108mm	£70.26

**Crosco 316L Gas Press CSSG68
BSPT Female Union Connector**


From only: **£33.16**

Product Code	Size	Price
5D818900	15mm x 1/2in	£33.16
5D819000	22mm x 3/4in	£39.00
5D819100	22mm x 1in	£43.93
5D819200	28mm x 1in	£52.03
5D819300	35mm x 1.1/4in	£72.63
5D819400	42mm x 1.1/2in	£92.14
5D819500	54mm x 2in	£113.83

**Crosco 316L Gas Press CSSG69
BSPT Male Union Connector**


From only: **£28.85**

Product Code	Size	Price
5D818100	15mm x 1/2in	£28.85
5D818200	22mm x 1/2in	£33.78
5D818300	22mm x 3/4in	£37.08
5D818400	22mm x 1in	£40.98
5D818500	28mm x 1in	£49.54
5D818600	35mm x 1.1/4in	£64.64
5D818700	42mm x 1.1/2in	£80.07
5D818800	54mm x 2in	£98.07

Crosco ART 22 Double Regulating Valve Fixed Orifice (Press Ends)From only: **£153.29**

Product Code	Size	Price
5B310705	15mm	£129.79
5B310710	22mm	£153.29
5B310720	28mm	£216.10
5B310730	35mm	£278.93
5B310740	42mm	£408.64
5B310750	54mm	£525.75

Crosco ART 23 Double Regulating Valve (Press Ends)From only: **£118.54**

Product Code	Size	Price
5B310805	15mm	£91.59
5B310810	22mm	£118.54
5B310820	28mm	£175.31
5B310830	35mm	£218.93
5B310840	42mm	£349.64
5B310850	54mm	£467.77

Crosco ART 994 PRS 3 Piece ISO 5211 Direct Mount Ball Valve (Press Fit Ends)From only: **£96.11**

Product Code	Size	Price
5B310905	15mm	£72.07
5B310910	22mm	£96.11
5B310920	28mm	£126.74
5B310930	35mm	£180.12
5B310940	42mm	£237.20
5B310950	54mm	£296.67

Crosco ART 25PRS Double Regulating Press Valve (Fixed Orifice)From only: **£150.99**

Product Code	Size	Price
5B311800	15mm	£150.99
5B311900	22mm	£185.40
5B312000	28mm	£236.00
5B312100	35mm	£343.28
5B312200	42mm	£454.90
5B312300	54mm	£643.30

Crosco CSS55 Stainless Steel Press 3 Piece Press Ball Valve 316LFrom only: **£64.34**

Product Code	Size	Price
5D724200	15mm	£64.34
5D724300	18mm	£66.29
5D724400	22mm	£85.82
5D724500	28mm	£113.12
5D724600	35mm	£160.85
5D724700	42mm	£226.35
5D724800	54mm	£306.45

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From only: **£27.35**

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Product Code	Size	Colour	Price
5B310000	15mm	Black	£27.35
5B310100	22mm	Black	£40.95
5B310200	28mm	Black	£54.33
5B310300	35mm	Black	£81.22
5B310400	42mm	Black	£135.95
5B310500	54mm	Black	£202.74
5B310510	15mm	Blue	£27.35
5B310520	22mm	Blue	£40.95
5B310530	28mm	Blue	£54.33
5B310540	35mm	Blue	£81.22
5B310550	42mm	Blue	£135.95
5B310560	54mm	Blue	£202.74
5B310570	15mm	Red	£27.35
5B310580	22mm	Red	£40.95
5B310590	28mm	Red	£54.36
5B310600	35mm	Red	£81.22
5B310610	42mm	Red	£135.95
5B310620	54mm	Red	£202.74

Crosco ART 194 PRS Press Swing Check ValveFrom only: **£51.12**

Product Code	Size	Price
5B310675	15mm	£51.12
5B310700	22mm	£225.76
5B310800	28mm	£86.53
5B310900	35mm	£69.45
5B311000	42mm	£182.42
5B311100	54mm	£255.24

VALVES**Crosco 198PRS Press Y Type Strainer**From only: **£54.01**

Product Code	Size	Price
5B311200	15mm	£54.01
5B311300	22mm	£72.60
5B311400	28mm	£107.28
5B311600	42mm	£188.81
5B311700	54mm	£323.91

Crosco ART 642 Safety ValveFrom only: **£374.82**

Product Code	Size	Bar	Price
5B300100	1/2in	3	£374.82
5B300200	1/2in	3.5	£374.82
5B300300	1/2in	4	£374.82
5B300400	3/4in	3	£451.71
5B300500	3/4in	3.5	£430.20
5B300600	3/4in	4	£430.20
5B300700	1in	3	£568.65
5B300800	1in	3.5	£568.65
5B300900	1in	4	£568.65
5B301000	1in	6	£568.65

ROTHENBERGER PRESS KIT BUNDLES



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Romax Compact Cordless Press Kit - TT Bundle 1

Romax Compact TT, M 15-22-28 MM Jaws + FREE M35mm JAW + extra FREE battery.

JAWS compatible with Yorkshire, Sanha, and Geberit fittings.

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Romax 4000 Cordless Press Kit Bundle

M 15-22-28 JAWS + extra FREE battery. Press collar set comes with actuator 42-54mm M profile.

JAWS compatible with Yorkshire, Sanha, and Geberit fittings.

£2396.00 ex VAT

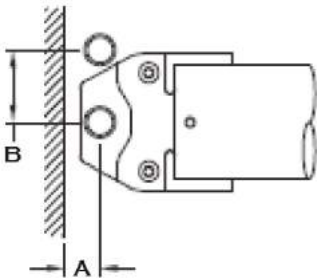


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Insertion Marking Length by Size

Pipe size	Marking Insertion Depth
15mm	20mm
22mm	21mm
28mm	23mm
35mm	26mm
42mm	30mm
54mm	35mm

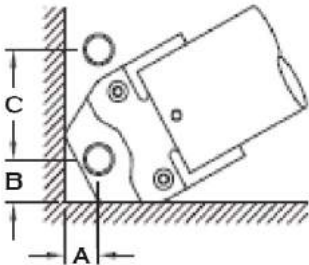


Wall and Pipe Clearance

Pipe size	Wall Clearance (A)	Parallel Pipe Clearance (B)
15mm	23mm	40mm
22mm	25mm	53mm
28mm	29mm	62mm
35mm	34mm	65mm
42mm	42mm	82mm
54mm	48mm	110mm

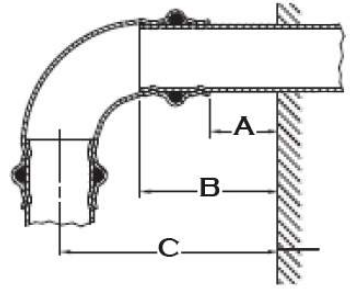
Corner and Pipe Clearance

Pipe size	Wall Clearance (A)	Wall Clearance (B)	Parallel Pipe Clearance (C)
15mm	23mm	40mm	
22mm	25mm	53mm	
28mm	29mm	62mm	
35mm	34mm	65mm	
42mm	42mm	82mm	
54mm	48mm	110mm	



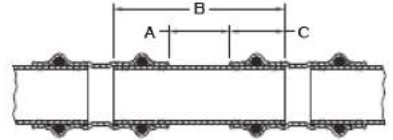
Minimum Wall Clearance for Perpendicular Pipe Runs

Pipe size	Minimum Wall to Fitting Distance (A)	Minimum Horizontal Pipe Distance from Wall (B)	Minimum Vertical Pipe Distance from Wall (C)
15mm	23mm	40mm	56mm
22mm	25mm	53mm	60mm
28mm	29mm	62mm	68mm
35mm	34mm	65mm	85mm
42mm	42mm	82mm	90mm
54mm	48mm	110mm	118mm



Minimum Fitting Distances

Pipe size	Minimum Wall to Fitting Distance (A)	Minimum Horizontal Pipe Distance from Wall (B)	Minimum Vertical Pipe Distance from Wall (C)
15mm	15mm	55mm	20mm
22mm	20mm	62mm	21mm
28mm	20mm	67mm	23mm
35mm	25mm	77mm	26mm
42mm	30mm	90mm	30mm
54mm	30mm	100mm	35mm



Minimum Fitting Distances

Pipe size	Minimum Wall to Fitting Distance (A)	Minimum Horizontal Pipe Distance from Wall (B)	Minimum Vertical Pipe Distance from Wall (C)
15mm	200mm	35mm	250mm
22mm	200mm	42mm	250mm
28mm	200mm	54mm	300mm



Cut pipe

Using a suitable pipe cutter, ensure a cut is made at right-angles to their axis. Avoid equipment that may cause heat deformation, such as blowtorches.



Deburr pipe

Carefully deburr the pipe both inside and out. Use a manual or electronic deburring tool to prevent the O-ring from being damaged.



Clean and prepare pipe

Remove cutting residue and thoroughly clean the using wire wool. Ensure the end of the pipe is free from scratches, dirt and debris.



Check the fitting

Check the O-ring for correct placement and that it is free from debris and damage.



Mark insertion depth on the pipe

Refer to table 'Insertion Marking Length by Size' on page 26, and mark the depth ready to insert the pipe into the fitting.



Insert pipe

Line up the fitting with the depth marking and carefully insert the pipe without damaging the O-ring.



Assemble press tool

Check the press tool is valid and is up-to-date, then ensure that it is fitted with the correctly sized M-profile jaw attachments.



Press the joint

Place the press tool precisely over the bead at the mouth of the fitting, and begin the compression cycle. Finish when the jaw ends are fully closed. If the tool does not complete the full-cycle, cut out the fitting and replace with a new one.



Joint completion

Inspect the fitting has no deformity and cracking. The pipe insertion mark should be visible at the end of the fitting, then remove green plastic covering.

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